



ARM321 TWO PART MILITARY GRADE TOPCOAT

PRODUCT DESCRIPTION

ARM321 is a two component polyester/aliphatic polyurethane floor sealer that exhibits excellent characteristics for abrasion resistance, chemical resistance, flexibility, weathering and UV stability.

RECOMMENDED FOR: Recommended for auto service centers, warehouses, computer rooms, laboratories, aircraft hangers, cafeterias, exterior tanks, indoor or outdoor service and chemical exposure areas.

SPECS

SOLIDS BY WEIGHT	Mixed= 60% (colors); 56% (clear) (+,-2%)
SOLIDS BY VOLUME	Mixed= 53% (colors); 53% (clear) (+,-2%)
VOLATILE ORGANIC CONTENT	Less than 448 g/l
RECOMMENDED FILM THICKNESS	3-5 mils per coat wet thickness (yields 2-3 mils dry)
PACKAGING INFORMATION	3 gallon and 15 gallon kits (volumes approximate)
MIX RATIO	2 Parts A to 1 Part B by volume
SHELF LIFE	1 year
FINISH CHARACTERISTICS	High gloss (>80 at 60 degrees @ glossmeter)
IMPACT RESISTANCE	Gardner Impact, direct & reverse = 160 in. lb. (passed)
FLEXIBILITY	No cracks on a 1/8" mandrel
ADHESION	360 psi @ elcometer (concrete failure, no delamination)
VISCOSITY	Mixed = 200-400 cps (typical, most colors)
HARDNESS	Shore D = 72
DOT CLASSIFICATIONS	Part A "FLAMMABLE LIQUID N.O.S., 3, UN1993, PGIII" Part B "FLAMMABLE LIQUID N.O.S., 3, UN1993, PGIII"
ABRASION RESISTANCE	Taber abrasor CS-17 calibrase wheel with 1000 gram total load and 500 cycles = 8.0 mg loss

COVERAGE

PER GALLON	320 to 550 square feet @ 5-6 mils thickness
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COLORS

White, off white, light gray, medium gray, tile red, beige, and clear

CURE SCHEDULE

POT LIFE (1.5 gal volume)	2-5 hours
TACK FREE (Dry to touch)	2-4 hours
RECOAT OR TOPCOAT	4-8 hours
LIGHT FOOT TRAFFIC	14-24 hours
FULL CURE (heavy traffic)	3-5 days
APPLICATION TEMPERATURE	45-90 degrees F with relative humidity below 90%

BASECOATS

Recommend ARM707, ARM144, ARM139 or ARMX015

TOPCOAT

None recommended

CHEMICAL RESISTANCE

Acetic Acid 5%	C
Xylene	E
MEK	B
Methyl Alcohol	B
Gasoline	D
10% Sodium Hydroxide	E
50% Sodium Hydroxide	D
10% Sulfuric	D
10% Hydrochloric Acid	D
20% Nitric Acid	C
Ethylene Glycol	D

Rating Key: Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

FEATURES



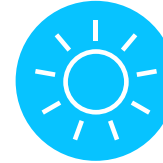
Chemical Resistance



Multiple Colors



Super Durable



UV Stable



Roll On Application

LIMITATIONS

Colors or gloss may be affected by high humidity, low temperatures, chemical exposure, or exposure to lighting such as sodium vapor lights. For best results use a high quality 3/8" nap roller. Slab on grade requires moisture barrier. Substrate temperature must be 5°F above dew point. All new concrete must be cured for at least 30 days. Physical properties are typical values and not specifications. Light or bright colors (white, safety yellow, etc.) may require multiple coats or a suitable color coordinated primer to achieve a satisfactory hide. Tire contact may cause staining and discoloration. Colors may vary from batch to batch, therefore, use only product from the same batch for an entire job. See reverse side for application instructions. See reverse side for limitations of our liability and warranty.



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PRODUCT STORAGE

Store product at normal room temperature before using. Continuous storage should be between 60 and 90 degrees F.

PREPARATION

After application of basecoat or high build epoxy layer allow coating to dry to the touch. We recommend letting the coating dry overnight but not more than 24 hours. Do not apply if floor temperature will drop below 50 degrees. This can cause the curing process to stop. If applying after 24 hours of previous layer degloss coating with 120 grit sandpaper.

PRODUCT MIXING

This product has a two to one mix ratio by volume- merely mix two gallons of part A with 1 gallon of part B. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free. Avoid whipping air into the coating. Improper mixing may result in product failure. We recommend using measuring container and to mix half the product at a time to avoid premature hardening. Mix in the corresponding amount of nonslip into the topcoat mix. Mix contiously to keep nonslip suspended.

PRODUCT APPLICATION

The mixed material can be applied by brush or roller. Maintain temperatures within the recommended ranges during the application and curing process. Properly prime the substrate. It is best to maintain a wet edge to avoid roller marks. Direct sunlight or high temperatures may cause visible roller marking during application. Too thick of an application may result in solvent entrapment and product failure

RECOATING OR TOPCOATING

Multiple coats of this product are acceptable. If you opt to recoat this product, you must first be sure that all of the solvents have evaporated from the coating during the curing process. The information on the front side are reliable guidelines to follow. However, it is best to test the coating before recoating or topcoating. This can be done by pressing on the coating with your thumb to verify that no fingerprint impression is left. If no impression is created, then the recoat can be started. Always remember that colder temperatures will require more cure time for the product before recoating can commence. Before recoating or topcoating, check the coating to insure no contaminants exist. If a blush or contaminants are present on a previous coat, remove with a standard detergent cleaner. When recoating this product with subsequent coats of the urethane, it is advisable to apply the recoat before 24 hour passes. Also, it is advisable to degloss the previous coat to insure a trouble free bond.

CLEANUP

Use Xylene or Xylol solvents

FLOOR CLEANING

Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

RESTRICTIONS

Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle. Dependent on actual complete system application, surface may be slippery, especially when wet or contaminated; keep surface clean and dry.

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Any use or application other than recommended herein is the sole responsibility of the user. Listed physical properties are typical and should not be construed as specifications. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABILITY OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT. We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.